

DART AEROSPACE LTD	Work Order:	21659
Description: Cover	Part Number:	D3202-1
04.10.07 <i>48</i> 04.10.07 <i>UP</i>		
Dwg: D3202 Rev. B1	Qty:	10
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler <i>04.01.23</i> Note: To be made in multiples of 10 <i>DWG NOT RECD</i>	<i>48</i>	<i>04.10.07</i>	<i>10</i>
2	MV	Cut blank: 74.600" x 3.035" (+0.030/-0.000) Material: 5052-H32/H34 (QQ-A-250/8) 0.032" thick (M5052H32S.032) Identify for D3202-1 Batch: <i>M15631</i>	<i>EN</i>	<i>04.10.15</i>	<i>10</i>
3	MV	Machine as per Folio FA365 and Dwg D3202 Stack of 10 Identify as D3202-1	<i>EN</i>	<i>04.10.15</i>	<i>10</i>
4	QC2	Inspect parts as they come off the CNC machine	<i>EN</i>	<i>04.10.15</i>	<i>10</i>
5	MV	Deburr for measurement	<i>EN</i>	<i>04.10.15</i>	<i>10</i>
6	QC8	Second check	<i>18</i>	<i>04.10.19</i>	<i>10</i>
7	GA	Deburr stack	<i>RE</i>	<i>04.10.20</i>	<i>10</i>
8	FP	Chemical Conversion Coat as per QSI 005 4.1	<i>ML</i>	<i>04.10.30</i>	<i>10</i>
9	FP	Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3 <i>M14700</i>	<i>ML</i>	<i>04.11.03</i>	<i>10</i>
10	QC3	Inspect Powder Coat	<i>2</i>	<i>04.11.03</i>	<i>10</i>
11	ST	Identify and Stock	<i>CL</i>	<i>04.11.03</i>	<i>10</i>
12	AC	Cost / part <i>21.38</i>	<i>S45</i>	<i>04.11.04</i>	<i>10</i>
13	DC	Close W/O <i>17.38</i> Inspect Level 21	<i>48</i>	<i>04.11.05</i>	<i>10</i>

Rev	Date	Change	Revised By	Approved
A	03.11.07	New issue	KJ/RF	<i>48</i>

RELEASED

03.11.07 *48*

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 07, 2004
01:23 pm

Work Order No : 0021659
Project Name : D3202-1
Project For : WK444
Work Order Type : Main
Main WO Number :
House Part Number : D3202-1
Description : Cover
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 10-07-04
Est Finish Date : 10-30-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Margin : 0.000%
Actual Margin : 0.000%

\$0 Posted to Finished Goods

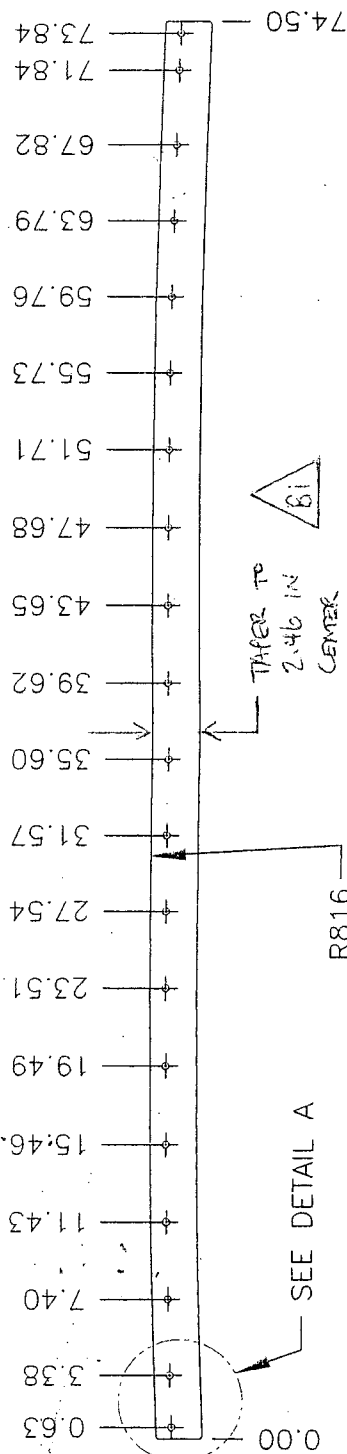
	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00



CONTROLLED COPY

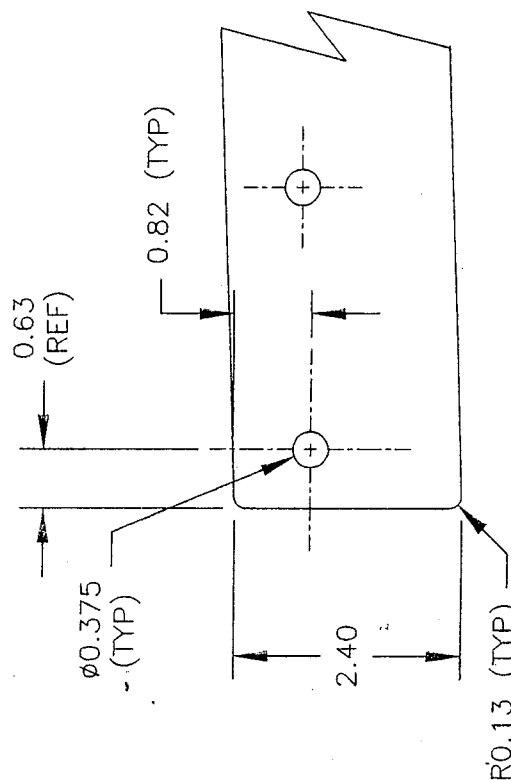
DESIGN #	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3202	REV. B SHEET 1 OF 1
DATE 03.10.16		TITLE COVER	SCALE 1:10
A	01.01.01	NEW ISSUE	
B	03.10.16	REDESIGN; PART NOW CURVED	
B1	04.05.14	CLARIFY MID-SPAN DIMENSION	



RELEASED

03.11.07

DETAIL A
SCALE 1:2



D3202-1 COVER

- REFERENCE ONLY
- 1) MATERIAL: 5052-H32/H34 SHEET (QQ-A-250/8) 0.032 THICK (PART SPEC. M5052H32S.032)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.3
- 3) POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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